

--ABSTRACT OF THE DISCLOSURE

The invention relates to a one-piece fuse insert made from a stamped flat piece of sheet, in particular of a zinc sheet, the contacts of which are connected by a connector piece, forming a fusing conductor, whereby at least a part of the connector piece is flattened such that the thickness thereof is reduced by a certain amount, relative to the original thickness of the sheet. According to the invention, the one-piece fuse insert is produced from a strip of sheet, in particular, zinc sheet, transported longitudinally through machining tools, by means of which the contour of the fuse insert is produced from the strip, which comprises contacts and a connector piece, connecting said contacts. The connector piece is then thinned by stamping with a given force.--